

**AMENDMENT TO THE SPECIFICATION**

Please amend the specification as follows:

[0057] The first frame moves to the next stop block on the truck assembly 150, as indicated at block 122, and the screen cloth is sheared to length, as indicated at block 124. The second assembled frame enters Stage One, as indicated at block 126. The frame entering at Stage One may be of a different size than the frame exiting Stage One and entering Stage Two. The truck assembly 150 bonds or splines the screen cloth to the top rail 12A of the second frame and the bottom rail 12B of the first frame simultaneously, as indicated at block 128. The first frame enters Stage Three, and the second frame enters Stage Two after locating and screen sharing, as indicated at block 130. A third assembled frame enters Stage One, and may be of different dimensions than both the first and second frames. Truck assemblies 177 bond or spline the stiles 14 of the ~~first~~<sup>third</sup> frame, indicated at block 132. The frames continue to progress through the various stages as described above.